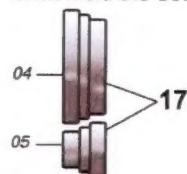


NOTE:

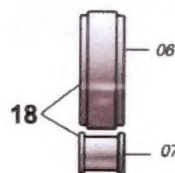
Some of these parts are only called out once even though there may be more than one.

Ref	Description	Qty Req	Part No
01	Carriage	1	4019
02	Roll Body	1	4020
03	1/4" Star Washer	2	2511
04	Brick Mold Die, Large	1	4022
05	Brick Mold Die, Small	1	4023
06	Rib Die, Large	1	4024
07	Rib Die, Small	1	4025
08	Bearing	4	4026
09	Axle Shaft	2	4027
10	Axle Spacer	2	4017
11	Nameplate	1	4015
12	Washer	2	2512
13	Screw, 5/8"	4	2019
14	Screw, 7/8"	6	2020
15	Nyloc Nut	4	2313
16	Allen Wrench	1	6023
17	Brick Mold Die Set	1	3018
18	Rib Die Set	1	3019
19	Crown Mold Die Set	1	3025
20	3/8-16 x 3/4" Hex Cap	2	2042
21	Handle	1	4012
22	Grip	1	4014
23	Crown Mold Die, Large	1	4070
24	Crown Mold Die, Small	1	4071
25	Spacer, Lg Crown Mold	1	4072

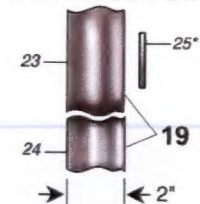
Brick Mold Die Set



Rib Form Die Set



Crown Mold Die Set



*Spacer available with crown mold dies only.

Model 3015

CONTENTS

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Making Brick Mold/Ribs....	Pg. 3
Parts.....	Pg. 4

Patent No's 6,000,268 6,233,995



Crown Molding Dies Sold Separately



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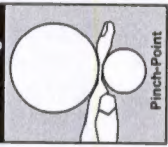
TrimFormerInst.indd 16 md/sf Effective 11-05-03
Rev. 12-15-10

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Important Information!

1. Read all instructions carefully before getting started.
2. Keep fingers and hands clear of rollers at all times.
3. Keep loose clothing and jewelry out of roller path.
4. Always remove Trim Former prior to making bends.

Warning!



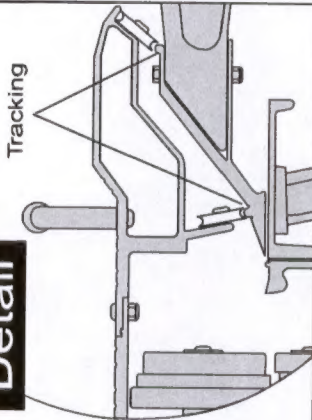
Pinch-Point

TOOL OPERATION

We would like to take this opportunity to thank you once again for your purchase of the Van Mark Trim Former. Please take a moment to read all the instructions contained in this manual.

1. Always operate this tool with the track bearings fully engaged with the tracks located along the brake anvil (see detail).
2. Always remove the Trim Former from the brake prior to making bends. Failure to do so can cause the tool to dislodge and fall to the ground causing damage or personal injury.
3. This tool is designed for use in forming various contours and shapes from standard trim coil stock. Please call the factory for details regarding Trim Former use on heavier gauge materials.

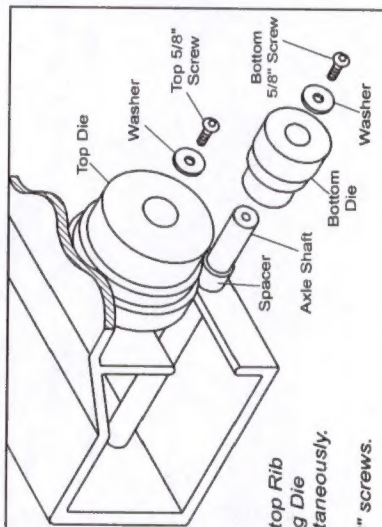
Detail



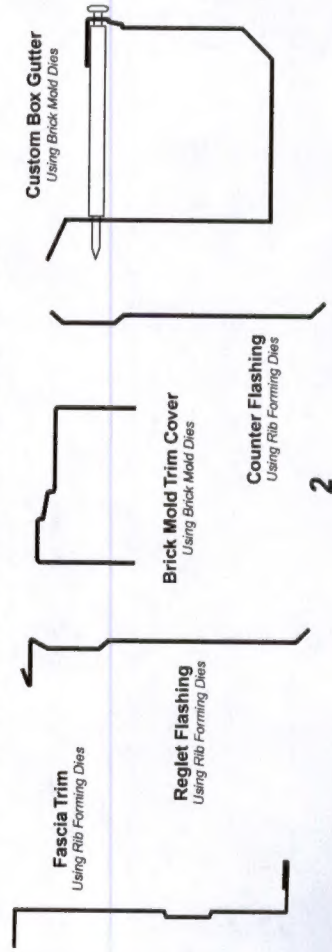
CHANGING DIE SETS

Take a few moments to review the following steps for removing and installing die rolls.

- 1 Place Trim Former on level flat surface. Using the allen hex wrench provided, remove bottom 5/8" screw and washer. Slide bottom Brick Mold Die off axle.
- 2 Remove the top 5/8" screw and washer. Slide the top Brick Mold Die off axle.
- 3 With the spacers still in place, align the top Rib Forming Die over the bottom Rib Forming Die and slide both onto the axle shafts simultaneously.
- 4 Replace the washers and tighten the 5/8" screws.



EXAMPLES OF COMMON SHAPES AND STYLES



Fascia Trim
Using Rib Forming Dies

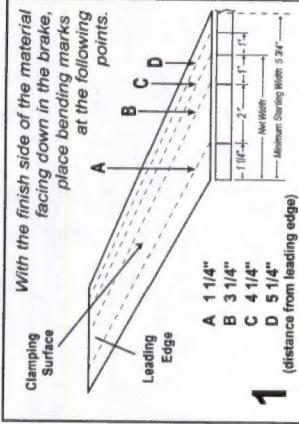
Reglet Flashing
Using Rib Forming Dies

Brick Mold Trim Cover
Using Brick Mold Dies

Counter Flashing
Using Rib Forming Dies

2

FORMING BRICK MOLD



1

NOTE: Because results can vary from brake to brake, depending upon age or wear as an example, we recommend you use the following steps as a guideline to get you started. Once you are familiar with making this shape, practice making variations using scrap material until satisfied with results.

Align the 1 1/4 inch "A" mark with the stainless-steel bending edge and lock in place.
Bend to 90 degrees.

2

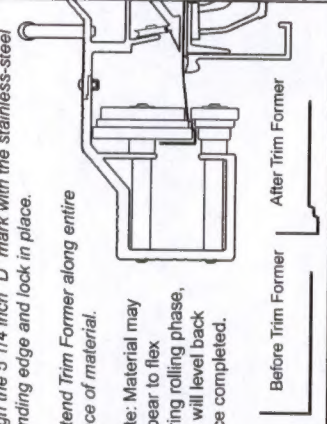
Align the 4 1/4 inch "C" mark with the stainless-steel bending edge and trim off.

Place material into the brake and align on the B mark.

Bend 90 degrees.

Finished Profile

4



3

Align the 5 1/4 inch "D" mark with the stainless-steel bending edge and lock in place.

Extend Trim Former along entire piece of material.

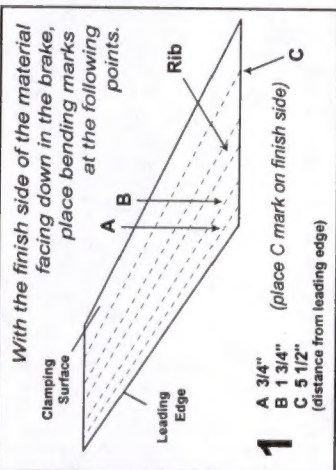
Note: Material may appear to flex during rolling phase, but will level back once completed.

Before Trim Former

After Trim Former

NOTE: Adding ribs to your various trim pieces will increase the beauty of your trim work as well as strengthen the piece against warping, kinks and oil-canning. Again, it is recommended that you make practice shapes using scrap material until satisfied with the results.

FORMING RIBS



1

A 3/4"
B 1 3/4"
C 5 1/2"
(distance from leading edge)

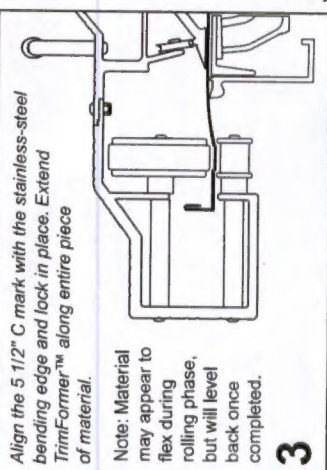
With the finish side of the material facing down in the brake, place bending marks at the following points.

With the finish side of the material facing down, align the 3/4" A mark with the stainless-steel bending edge, lock in place and make a standard hem.

Next, align the 1 3/4" B mark to the stainless-steel bending edge.

2

Bend the B mark 90 degrees.



3

Align the 5 1/2 inch "C" mark with the stainless-steel bending edge and lock in place. Extend TrimFormer™ along entire piece of material.

Note: Material may appear to flex during rolling phase, but will level back once completed.

Remove the trim piece from the brake and with the finish side now facing up, reinsert the trim piece, aligning the 5 1/2 inch "C" mark with the stainless-steel bending edge.

Bend 90 degrees to complete your trim piece.

4

3